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STATEMENT C, GOV'T AND CONTRACTORS,
(ARDEC, AMSTA-AR-ESW, ROCK ISLAND, IL.)

0075-W-0022 Continuation Sheet

Block 22. Description of Deviation/Waiver (Cont'd)

M2 Barrel Carrier ASSEMBLY PART MUMBER 5504080 GDAS SACO P/N 1651

P/N	DESCRIPTION	DEVIATION REQUEST
5013503	Barrel Carrier Bolt	1. Steel: use 41L40 vs 4140 on print
		2. Hardness in area D, O/Max 63 to 65 (Print is 56 to 63)
5013504	Barrel Carrier Bolt Head	1. Steel: use 11L17 vs 1117 on print
5013508	BBL Carrier Bolt Sleeve	1. Steel: use 11L17 vs 1117 on print
	Bushing	2. Zone C2, .300005 dimension is up to .012 O/MAX
7265576	BBL Carrier Bolt Sleeve	1. Zone D3, .305012 dimension is up to .007 O/MAX
11010178	BBL Carrier Handle Sleeve	1. Zone C3, .416004 dimension is up to .012 U/MIN
	Bushing	2. Steel: use 11L17 vs 1117 on print
6008567	Front BBL Carrier Handle	1. Zone C3, .175003 DIA is .002 O/MAX
6008903	Rear BBL Carrier Handle	1. Zone C1, .175003 DIA is .002 O/MAX
6008904	Sleeve, Barrel Carrier Handle	1. Zone C2, .417+.005 DIA is .017 U/MIN